

CERTIFICATE

Welding of railway vehicles and components according to: EN 15085-2

This Certificate is issued to:

**ESTRUCTURAS PARA ENERGÍAS
RENOVABLES S.L. (EPER)**

Polígono Industrial Cintruénigo Calle I Parcela 6
31592 Cintruénigo – (Spain)

Is qualified to perform welding work within the range of certification of

**Certification Level CL1 according to EN 15085-2:2020+A2:2025;
Type of activity: P (Production)**

Type of components: New build of components for railway vehicles

Welding processes and base material groups:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
135	1.2	t = 3 - 60 mm t = 3 - 60 mm t ≥ 5 mm	BW, partly mechanized T-BW/FW, partly mechanized FW, partly mechanized
	3.1	t = 15-60 mm	BW, partly mechanized
	1.2-5.1	t = 10-40 mm t=7.5-30 t2=10-40 mm	T-BW, partly mechanized T-BW/FW, partly mechanized
	1.2-10.1	t = 3 - 12 mm t = 3 - 12 mm	BW, partly mechanized FW, partly mechanized t2=3-40 mm

Responsible welding coordinator (RWC): David Moldes (Level A)

Born: 1992

Deputy welding coordinator (DWC): Jesús Mayor (Level C)

Born: 1983

Comments: see reverse.

Certificate No: LRQA/15085/CL1/343/24/0A3

Valid: from 22 September 2026 to 24 June 2027

Issued on: 22 September 2026

Auditor: Fermín Espallargas

Juan Antonio Pozo - Head of MCB

General regulations (see annex)

Annex certificate No: LRQA/15085/CL1/343/24/0A3

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Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
135	8.1	t = 10 – 22 mm t ₂ ≥ 25 mm	T-BW, partly mechanized
	10.1-8.1	t ₁ = 5 – 12 mm t ₂ = 3 -8 mm t ≥ 1.5 mm	T-BW, partly mechanized FW, partly mechanized
	10.1	t ≥ 1.5 mm t = 1 – 12 mm t = 3 – 16 mm t ₁ = 3 – 12 mm t ₂ ≥ 5 mm	FW, partly mechanized BW, partly mechanized T-BW, partly mechanized T-BW, partly mechanized

Comments:

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN15085-2.

Small manufacturer in accordance to EN15085-2 Annex C.

The welding coordinators are authorised, to test welders/operators in accordance with the relevant standards.

General regulations

according to EN 15085-2:2020+A2:2025

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,



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